



Dart Aerospace Ltd.
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Canada

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Job Sheet 177721

Part No: D2565-203

Job Qty: 4 ea

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/17/18

Job Tracking No:

Due Date: 5/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP: D 01.06.04 Added Powder Coat, Removed Polish, and Added Inspection Levels 3 & 21 EC
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		5/21/18	0.00	0.00	Start Up Small Fab-4		
100	Brake NC	4 pcs		5/21/18	1.37	0.20	Brake NC 3		
110	Small Fab	4 pcs		5/21/18	0.00	0.72	Small Fab		
120	QC	4 pcs		5/21/18	0.00	0.00	QC5		
130	Powdercoat	4 pcs		5/21/18	0.00	0.13	Powdercoat2		
140	QC	4 pcs		5/21/18	0.00	0.00	QC3		
150	Packaging	4 pcs		5/21/18	0.00	0.00	Packaging3		
160	QC21-SA	4 Ea		5/21/18	0.00	0.00	QC21		

Part Op 100 - Punch as per Dwg D2565 using DT 8313

Descriptions: 110 - Drill hole as per Dwg D2565 (one end only)

130 - START TIME: 7:45 FINISH TIME: 8:15. O.V.T. 400° M138839.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	7 ft (1.75 ea)	90-Start up Operation	5072449

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	7	34	0

Part Specifications

Specifications could not be found.

Plex 5/17/18 9:02 AM Dart.lajeunesse.marie